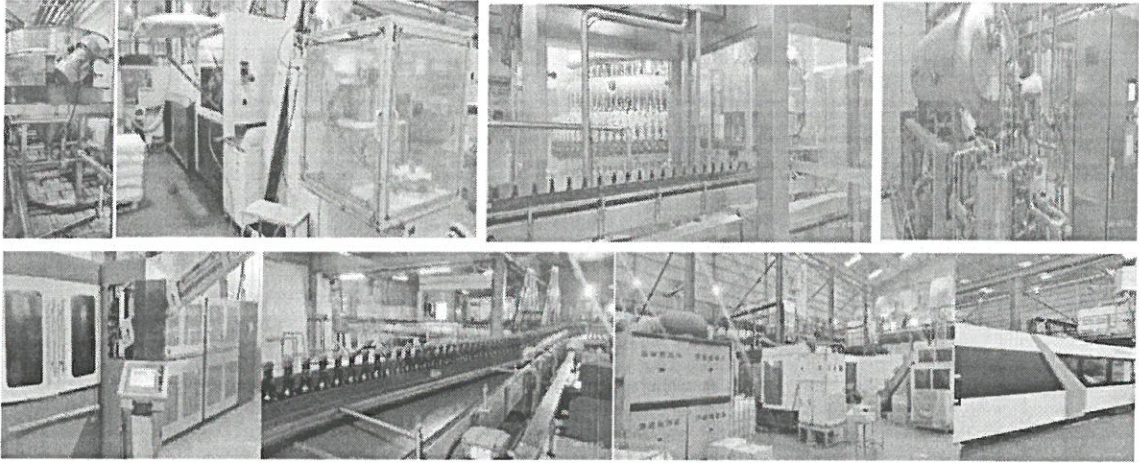


Final MOM with Supplier Regarding line 2.

Line 1 from HUIHE- China already installed, commissioned and running for commercial production.



Reasons for delay in Line 1 commercial production run and subsequent Line 2 dispatch plan accordingly.

- Line ordered in 2018.
- Line 1 commissioned in the month of June 2018, the line performance/efficiency was less than 35 % and ingredients yield were very less hence losses were huge.
- Invited Machine manufacturer and investigate thoroughly. With some modifications it has reached to 50%.
- Further round of meetings started with supplier till then kept Line 2 on hold for delivery so that machine manufacturer can correct those completely. We have attached all MOM herewith for reference. We have arranged third party audit of machine in January from Mentek- Kenya. Their report is attached herewith.
- After final meeting and agreement to correct Line 1 and subsequent changes of Line 2 they have been advised to ship Line 2 but, in the meantime, COVID- 19 pandemic took over worldwide and erupted plan.
- The line has finally been shipped in December 2020, PFA documents.

Final MOM pertaining to modification in Line supplied and subsequent modifications in line to be dispatched.

Sl.No	Area	Concern/Solution required	Action plan	Time line
1	Blow molding	Perform elevator belt to be of right quality	HUIHE will develop new material and supply	End of the Feb.
2	Blower to filler infeed	Auto synchronisation to save time and errors	HUIHE will propose solution	before Jan. 18th
3	Star wheel safety	Torque limiter clutch will be provided	HUIHE will provide torque limiter and clutch safety to each star wheel	check with supplier and confirm the deliver time
4	Filler Safety	HUIHE will arrange solution.	Filler - its ready to be shipped- HUIHE	End of the Feb.
5	Filling valves modification/standardization	Mouth seal/gaskets and O-rings will be provided by HUIHE	Next visit HUIHE engineer must come with standard parts/size	end of the Feb.
6	1.5/1.8/2.0 Scrub screws	Snifting valve screw will be provided by HUIHE	Mouth piece 100 pieces given, need to monitor and check the life O-ring will be provided, Star wheel guide support to be provided new by HUIHE	end of the Feb.
7	GV Variation	On 3rd January HUIHE director took trail of high GV	As per Rambo lets run on 3.8GV to stabilize machine, once they will complete all modification then we can gradually increase GV to run and will reach to 4.2as confirmed by Rambo. After replacing spares need to review again.	end of the Feb. end of the Feb.
8	filler temperature	In contract its 10-12 degree celsius but in actual temperature is 4 to 6 degree	Filling at lower temperature, wet bottles are reaching to labeller- creating return label issue. HUIHE will come up with solution without using warmer. (add the blow mouth on the labeller)	end of Feb.
9	Brix/GV Variation	0.15 is high brix variation resulting in to higher loss. It should be 0.05	HUIHE team will work on it and will come back with the solution.	0.05 can not reach, +1% 1.2% we can reach at stable running
10	Manuals	Spares Operational manual	Intermix Filler	First week of Feb first week of Feb.
11		Electrical circuit diagram	Blower	Sent Will check and send again
12	Torque variation all heads	Capper spike plates to be replaced	HUIHE will provide	end of Feb.
13	Net content variation high	Correction of filling valve will be done by HUIHE		end of Feb.
14	Cap Reverse cap ejection system	Reverse cap ejection system to be supplied and fitted by HUIHE	Huihe will find solution to solve	end of Feb.
16	CO2 Loss	Its 40gm/liter-100 high (as Aone side mentioned)	Huihe will try to come up with the solution to minimise it.	end of Feb.
17	yield/Rejection	Once all modification done according to HUIHE yields will improve.	Need to review after rectification end of february.	end of Feb.
18	Blower pannel AC	HUIHE will provide panel AC	HUIHE will provide.	end of Feb.
19	Juice production trial	Huihe will give support to make		end of Feb.

张毅家
Atm

2020.01.05

PN(BANALIA)
05/01/20

Rambo
5.01.2020

C B Reddy

Air Cooled Chiller

Annex - - IV

From: zyh <zyh@huihemachinery.com>
Sent: Tuesday, June 30, 2020 8:36 AM
To: Prabodh Bavalia
Cc: m.rashid@metl.net; 'gd'; 'C B Reddy'
Subject: Re: Line 10 chiller change advised

Dear Mr. Prabodh

Well noted with thanks.

All Best
Rambo Chang
Sales Director
Jiangsu HuiHe Machinery,Ltd.
Postcode: 215610
Tel: +86 0512 58166698, Fax: +86 0512 58166692
Mob&What's app&Wechat:+086 15950958225
Website : www.huihemachinery.com

On 06/30/2020 13:34, Prabodh Bavalia<prabodh@metl.net> wrote :

Dear Rambo,

We may go with air cooled type perhaps with 30% higher capacity will support HUIHE high speed machine to run efficiently.

Best regards,

Prabodh

On 05/14/2020 14:19, C B Reddy<cbreddy@metl.net> wrote :

Dear Rambo
Today we will confirm, need to check space availability
Thanks
C.B.Reddy

From: zyh <zyh@huihemachinery.com>
Sent: Thursday, May 14, 2020 8:23 AM
To: C B Reddy <cbreddy@metl.net>
Cc: m.rashid@metl.net; gd <gd@metl.net>; Prabodh Bavalia <prabodh@metl.net>
Subject: Line 10 chiller change advised

Dear Mr. Reddy

As you know the blowing machine need the chiller to do the cooling work for the heating oven .

Line 9 chiller type is air cooling , for better performance of the machine ,with the higher temp in the workshop. we advise to change the the cooling working from air type to water type with Line 10.

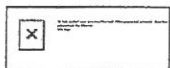
If you accept, we will supply you the water type accordingly, and the change is free of charge, if you want air type, we will keep same .

And kindly noted that if change to water cooling type, the water cooling tower and connected pipes from your side is required if you have on the plant ..

Wait for your replies.

Thank you .

All Best
Rambo Chang
Sales Director
Jiangsu HuiHe Machinery,Ltd.
Postcode: 215610
Tel: +86 0512 58166698, Fax: +86 0512 58166692
Mob&What's app&Wechat:+086 15950958225
Website : www.huihemachinery.com



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