

Delay Confirmation from Supplier  
Annex - - i

C B Reddy

**From:** zyh <zyh@huihemachinery.com>  
**Sent:** Friday, July 24, 2020 4:32 PM  
**To:** C B Reddy; Prabodh Bavalia  
**Cc:** moosa@metl.net; Sandhya; Gireesh ; Mohammed Rashid; gd  
**Subject:** 回复: FW: line no 10 lay out for confirmation

Dear sir,

Hope you all doing well.

We are giving best to finish all work for line 10 hope we can send it ASAP so that we can save time. We fully understand your timeline shared for line 10 in your workshop and feel sorry for the negative influence caused by the delay.

As we all know year of 2020 is an special year for all companies , not only for beverages companies, but also for the machine manufacturers , as the supply chain suffered big disturbance by the Covid-19 ( especially the items we are using for the BFC , like new capper head and components from Europe etc.), this is the main reason caused the delay of the machine , it is force majeure..

Meantime , with new machine , we have planed new designs for BFC part which are ideas from the experience of the line 9, for better and more stable performance, such as we give more sets of heating lamps (from 12 to 16 ) , we would change the whole set preform elevator (meantime we will do same with line 9 ) , we will change the caps buffering system from old to new disc design ( which is tested with our 36000BPH combi ) , for filling valve , we have better designs for the filling parts , we add the safety system btw the blower to the filler , etc. ..

Here what I want to share is , even though we all had hard time in this year , still HUIHE is insisting to supply better and more stable machine for your plant , it takes more time in the year of 2020, I hope you can keep more patient with this.

For the line 9 , all spares we should send , we have sent to you with last time filling spares you bought, some big items , like preform elevator , AC , will come with line 10.

For the blower part, we are preparing according to the list we both confirmed and once we have the payment , we will send it soon.

Just remind you for the rest machines of the line 9 , Sacmi and YCTD , believe you have managed with your resources .

For the engineer sending as you requested, still it is not easy for us , even we have 2 engineers have stuck in Congo 5 months , still they can not come back , families are complaining and other engineers are not positive for the work abroad, I believe you also heard the policies how our government control for the cases imported, maybe it is easy to send out to Tanzania , but not easy to come back as now we see. Very less flights is an issues also. What if the virus come with second waves..

I hope you can understand the situation.

For sure we will send the line 10 fast and give supports for line 9 as always.

Hope you and your team are safe and may God bless all of us.

Thanks

Rambo

来自阿里邮箱 iPhone版

-----原始邮件-----

发件人：C B Reddy <cbreddy@metl.net>

日期：2020-07-21 17:31:42

收件人：zyh <zyh@huihemachinery.com>, Prabodh Bavalia <prabodh@metl.net>

抄送：moosa@metl.net <moosa@metl.net>, Sandhya <sandya@metl.net>, Gireesh <gireesh@metl.net>, Mohammed Rashid <m.rashid@metl.net>, gd <gd@metl.net>

主题：RE: FW: line no 10 lay out for confirmation

Dear Rambo

Your proposal not acceptable for us first we agreed on may 15<sup>th</sup> 2020 you will arrange shipment for line no 10, Today July 21<sup>st</sup> 2020. Two months passed, you want one more month to ship.

Mean time we want to complete pending issues on line no 9 to get committed output. plan to send immediately all pending spares for line no 9 preferably by air let us know when you can dispatch spares and send engineers to service the line, to run at max efficiency

If you ship Line on Aug 2020 we will receive mid oct 2020 and need 40 more days to complete installation and commissioning means end November 2020, we are disturbing our running line in high season.

We need time line for line no 9 immediately. To over come prod shortfall during coming high season, pl plan with your team and solve all issues pertaining line no 9.

Thanks

C.B.Reddy

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From: zyh <zyh@huihemachinery.com>

Sent: Tuesday, July 21, 2020 10:19 AM

To: Prabodh Bavalia <prabodh@metl.net>

Cc: moosa@metl.net; 'Sandhya' <sandya@metl.net>; 'Gireesh ' <gireesh@metl.net>; 'Mohammed Rashid' <m.rashid@metl.net>; 'C B Reddy' <cbreddy@metl.net>; 'gd' <gd@metl.net>

Subject: Re: FW: line no 10 lay out for confirmation

Hi Prabodh

Regarding the dispatch plan , HUIHE we confirmed that the we will be ready for all at **30th of August** and ship the machines, let us start the related work from both side with this date .

Thanks.

All Best

Rambo Chang

Sales Director

Jiangsu HuiHe Machinery, Ltd.

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On 07/7/2020 19:57, Prabodh Bavalia <prabodh@metl.net> wrote:

Dear Rambo,

Please update on Line 10 dispatch plan and related documents so that further processes can be initiated.

Best regards,

Prabodh

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**From:** Prabodh Bavalia <prabodh@metl.net>

**Sent:** Friday, 3 July 2020 13:31

**To:** 'zyh' <zyh@huihemachinery.com>; 'C B Reddy' <cbreddy@metl.net>

**Cc:** 'moosa@metl.net' <moosa@metl.net>; 'Sandhya' <sandya@metl.net>; 'Gireesh' <gireesh@metl.net>; 'Mohammed Rashid' <m.rashid@metl.net>

**Subject:** RE: FW: line no 10 lay out for confirmation

Dear Rambo,

Please share updated layout so we can prepare accordingly.

Best Regards,

Prabodh

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**From:** Prabodh Bavalia <prabodh@metl.net>

**Sent:** Thursday, 14 May 2020 12:01

**To:** 'zyh' <zyh@huihemachinery.com>; 'C B Reddy' <cbreddy@metl.net>

**Cc:** 'moosa@metl.net' <moosa@metl.net>; 'Sandhya' <sandya@metl.net>; 'Gireesh' <gireesh@metl.net>

**Subject:** RE: FW: line no 10 lay out for confirmation

Dear Rambo,

Thank you for new design of disc type caps buffering to avoid caps conveyor and caps sticking concern.

In attached drawing we need following changes:

- BFC orientation as per the attached drawing to fit line in 70\*16 mt area.

- We have shown buffer for labeler and shrink wrapper machine-highlighted in green need to be incorporated by removing excess conveyor after filling
- After labeler in proposed drawing we can see that conveyor is inclined to optimize space requirement.

Let us have conference call on design of conveyor so that doubts can be cleared/have consensus on final layout.

Best regards,

Prabodh

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**From:** zyh <[zyh@huihemachinery.com](mailto:zyh@huihemachinery.com)>

**Sent:** Tuesday, 12 May 2020 12:03

**To:** C B Reddy <[cbreddy@metl.net](mailto:cbreddy@metl.net)>

**Cc:** 'Prabodh Bavalia' <[prabodh@metl.net](mailto:prabodh@metl.net)>; [moosa@metl.net](mailto:moosa@metl.net); 'Sandhya' <[sandya@metl.net](mailto:sandya@metl.net)>; 'Gireesh ' <[gireesh@metl.net](mailto:gireesh@metl.net)>

**Subject:** Re:FW: line no 10 lay out for confirmation

Dear Sir

For the line 10, we are not keeping same with your line 1 design ,what we will give is a new design with disc type caps buffering .

The pic attached.

With this design, we can save the caps conveyor and avoid the caps stuck, less operator required .

Pls check the pic and confirm the layout I shared yesterday

Thank you .

**All Best**

**Rambo Chang**

**Sales Director**

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On 05/11/2020 15:54, C B Reddy <[cbreddy@metl.net](mailto:cbreddy@metl.net)> wrote:

Dear Rambo

Please check  
Thanks  
C.B.Reddy

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**From:** Syed Shamail Amjad <[shamail@metl.net](mailto:shamail@metl.net)>  
**Sent:** Monday, May 11, 2020 10:28 AM  
**To:** 'C B Reddy' <[cbreddy@metl.net](mailto:cbreddy@metl.net)>  
**Cc:** 'Prabodh Bavalia' <[prabodh@metl.net](mailto:prabodh@metl.net)>; 'Gireesh ' <[gireesh@metl.net](mailto:gireesh@metl.net)>  
**Subject:** RE: Re: line no 10 lay out for confirmation

Dear sir,  
I have compared our proposal with this drawing in detail.  
The received drawing is completely different.  
The layout is not according to our recommendations.  
I have attached both drawing in PDF format in this email attachment.

Thanks  
SYED

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**From:** C B Reddy [<mailto:cbreddy@metl.net>]  
**Sent:** 11 May, 2020 10:09 AM  
**To:** 'Syed Shamail Amjad'  
**Cc:** 'Prabodh Bavalia'; 'Gireesh '  
**Subject:** RE: Re: line no 10 lay out for confirmation

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**From:** C B Reddy <[cbreddy@metl.net](mailto:cbreddy@metl.net)>  
**Sent:** Monday, May 11, 2020 9:59 AM  
**To:** 'Syed Shamail Amjad' <[shamail@metl.net](mailto:shamail@metl.net)>  
**Cc:** 'Prabodh Bavalia' <[prabodh@metl.net](mailto:prabodh@metl.net)>; 'Gireesh ' <[gireesh@metl.net](mailto:gireesh@metl.net)> <[gireesh@metl.net](mailto:gireesh@metl.net)>  
**Subject:** Re: line no 10 lay out for confirmation

Dear Sayed  
Pl compare with our proposal need to check one by one  
The lay out is as per our recommendations or any changes done  
Pl let me know  
Thanks

C B Reddy



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## C B Reddy

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**From:** zyh <zyh@huihemachinery.com>  
**Sent:** Friday, July 10, 2020 5:25 AM  
**To:** Moosa Muraj  
**Cc:** 'C B Reddy'; Prabodh Bavalia; m.rashid@metl.net; 'gd'  
**Subject:** Line 10 Machines Containers Book Plan.

Dear Moosa .

With the Covid -19 influence and also new modifications made for Blower and filler, we postpone the machines dispatch .

Good news is that, we now already finished all parts of the machine(especially the purchasing part which are delayed so much from European suppliers), company now is arranging more hands on the combi machine and speed up to finish the assembly and also testing .

As I shared with your team , machines would finish within 15th of July, but unfortunately now it is not possible and we need more time( about one more month, we will try to make it short).

Pls understand that because of virus , some conditions are out of control and as panned and we are giving best to manage.

As your team from A-one plant reminded me to share the packing list with you for the container book yesterday, still now is too early for us to have all packing information and we can not confirm the loading date( some modification on machine will happen and also we would replace the preform elevator and caps buffering system for Line 9 by FOC ). I know your team may need some time to manage the containers, so my idea is , I will share all information as requested about 7-10 days (when machines is done and testing is going on)in advance by the confirmed dispatching day, so that both sides will be matched well, we will not waiting more time for the loading . Or maybe you tell me your plan ..

Since now Covid-19 is still a headache for all over the world, let us try our best to face this issue and manage all work well together.

Agains thanks for you and your team supports and pls take care and be safe .

RAMBO

**All Best**  
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**Sales Director**  
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